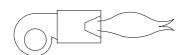
C-B12

rev. 02/95



# TYPE RSP GAS BURNER

# COMTHERM PACKAGE BURNER



#### THE RSP BURNER

The 'RSP' series of gas burners are pre-packaged fan assisted units designed to suit virtually all types of low temperature gas fired application; typical applications include the firing of industrial ovens and dryers.

The RSP can be fitted into process air ducts having air velocities of 5 to 25m/sec. (recommended = 7.5m/sec) - Air flow should be uniform across the air duct, both upstream and downstream of the burner.

◆ The burners can be installed in a process plant recirculation system were it is not possible to construct a combustion chamber and install a conventional type of burner assembly.

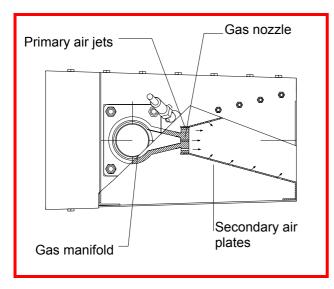
The 'RSP' burners consist of an 'in-line PH' type combustion head mounted on a sideplate so as to fire parallel to the sideplate in the direction of air flow.

All the air required for combustion is supplied by a combustion air fan mounted on the outside of the sideplate - air is passed to the burner head via an integral air duct..

Process air temperatures up to 400C can be accepted upstream of the burner - downstream temperatures should be limited to 700C

A heat resistant viewing window and small access plate is fitted into the sideplate and allows visual inspection of the flame during operation.

The nozzle mix design of the burner and the progressive air mixing feature of the combustion head ensure that burners can operate with high turn down capability; turndown ratios up to 40:1 are possible depending on burner applications and selection.



#### PREPACKAGED ASSEMBLIES

Each burner unit is supplied with a packaged and prepiped valve assembly, including the safety valves and controls necessary to form a fully prepackaged combustion module.

All burners have an integral combustion air pressure switch, ignition spark plug and flame sensor; all the electrical components on the burner are prewired to a terminal enclosure mounted on the burner assembly.

The electrical terminal enclosure would normally be fitted with burner run and flame failure indication lights.

Burners are normally supplied complete with a gas valve assembly consisting of pilot/start valve assembly, safety shut off valves, pressure switches and governors; the exact type of valve assembly will depend on the application and the country of installation.

Burners are normally fitted with complete prewired automatic ignition and flame safety equipment.

Most types of flame failure and automatic ignition control units can be supplied; utilising either flame rectification or ultra-violet flame sensing equipment.

Burners can be supplied with extra large control consoles containing special control gear and switchgear to suit the requirements of any specific application; burners can be supplied with special valve arrangements; burners are supplied with left handed (SF) valve assemblies unless otherwise specified.

Fully prebuilt burner packages are fully tested and the operation of all components checked before despatch from the factory.

#### SPECIAL APPLICATIONS

The standard range of RSP burners are designed to be installed on the suction (negative) side of the oven/dryer process air fan.

Burners can be supplied fitted with higher pressure combustion air fans so that burners can be installed on the pressure side of the process air fan

Burners supplied for installation into positive chamber/duct pressures are fitted with a three way solenoid valve system designed to ensure correct supervision of the combustion air fan pressure switch.

#### **GAS SUPPLY**

Series RSP burners can be supplied for operation on natural or LP gases and are available in a wide range of sizes and shapes, ranging from nominal thermal capacities of 150KW to more than 20MW.

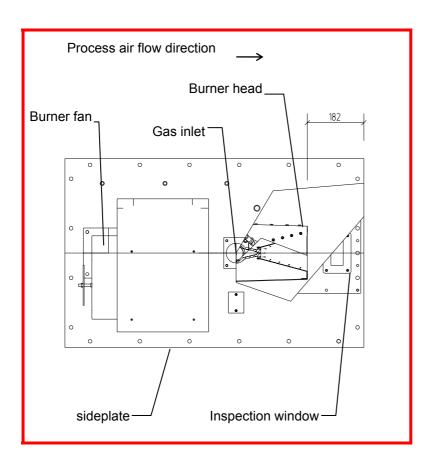
All valve assemblies on the burners are sized to suit an inlet gas pressure of 17.5 mbar (natural gas) or 30mbar (LP gases) unless otherwise specified. Burners can be supplied to suit other gas types and supply pressures.

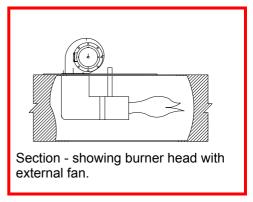
#### TYPES OF CONTROL AVAILABLE

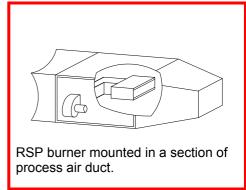
RSP burners can be supplied suitable for high-low control operation; however the majority of burners are supplied as fully modulation controlled units.

Burners are normally fitted with electrical motorised butterfly valves although other types of control valve can be fitted when required (e.g. pneumatic)

The control valves can be fitted with all types of control motor to accept all types of input control signal.







#### BURNERS FOR HIGH TEMPERATURES

Standard RSP burners are supplied with uninsulated sideplates; when burners are required for high oven temperatures the sideplate can be insulated.

Insulation is of a high quality type with excellent insulation properties; insulation thicknesses of either 100mm or 150mm can be supplied.

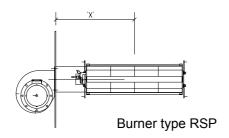
To prevent ingress of insulation material in to the process air stream the insulation is completely cladded and welded to the sideplate with stainless steel.

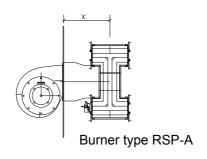
#### **ELECTRICAL SUPPLY**

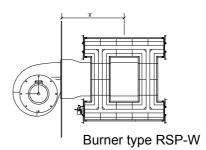
Because RSP burners are generally installed into industrial process plants were reliability and easy maintenance is an important feature, RSP burners are fitted with combustion air fans fitted with industrial quality three phase electric motors.

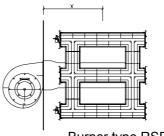
Burners can be supplied to suit almost all types of electrical power supply; including all common industrial three phase (50 or 60Hz) power supplies and with 110/120v or 220/240v control circuits. Burners to suit other electrical supply voltages can be supplied specially to suit a specific application requirements.

#### TYPES OF RSP BURNER ARRANGEMENT









Burner type RSP-X

### USEFUL FACTS TO ASSIST IN BURNER SELECTION.

1KW = 3412 Btu.hr = 859Kcal.hr = 3.6MJ.hr. 1mbar = 0.4" w.c. = 10mm w.c. = 100Pa.

## WHEN ORDERING RSP GAS BURNERS PLEASE SPECIFY THE FOLLOWING INFORMATION:-

Type of gas and supply pressure to burner.

Combustion chamber/ duct pressure.

Electric supply data:

Burner motor voltage (1 or 3 phase)

Control circuit voltage (1 phase)

Type of temperature control required.

Type of control signal to be used.

Valve and burner specification required.

Details of application.

Direction of firing (SF, OF or vertical)

Process air duct size. (dimension 'X')

### INSTALLATION, COMMISSIONING AND MAINTENANCE:-

If required a complete delivery, installation and commissioning service can be supplied, including the manufacture and installation of associated steel fabrications and ductwork.

An installation and maintenance manual is supplied for all burners; commissioning must be carried out by competent engineers in accordance with the instructions in the manual.

Maintenance and service contracts are available this normally includes scheduled site visits by our engineer and the free of charge supply of burner consumables such as ignition electrode and flame rectification electrode.

A selection of information data sheets (C-B12-INF\*\*\*) are available showing physical dimensions of types of RSP burners and some technical detail.

A selection of complete general arrangement drawings (M3-RSP-) are available showing burner assemblies complete with valve assembly and ancillary equipment.



ICAM B.V.

Spoorlaan 37 A Tel: 0297-264444 E-mail: info@icam.nl 3645 EK Vinkeveen Fax: 0297-266690 http://www.icam.nl

